

FIG. 1

14 COVER LAYER FORMED FROM REACTION
INJECTION MOLDING (RIM) PROCESS
FLEX MODULUS 5-310 KPSI
THICKNESS 0.01 INCHES

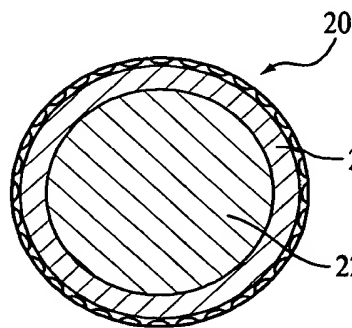


FIG. 2

24 COVER LAYER
22 CORE FORMED FROM
REACTION INJECTION
MOLDING (RIM) PROCESS
FLEX MODULUS 5-310 KPSI
THICKNESS 0.01 INCHES

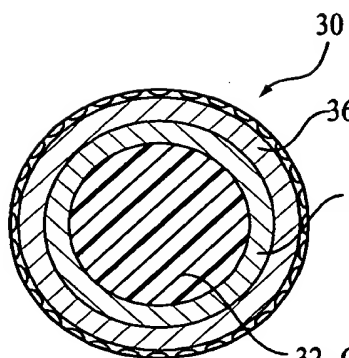


FIG. 3

36 OUTER COVER LAYER
34 MANTLE LAYER COMPRISING POLYURETHANE/POLYUREA
FORMED FROM RIM PROCESS
FLEX MODULUS 5-310 KPSI
THICKNESS 0.01 INCHES
32 CORE COMPRISING RECYCLED REACTION INJECTION
MOLDED POLYURETHANE/POLYUREA
FLEX MODULUS 5-310 KPSI
THICKNESS 0.01 INCHES